

Date: Monday, 19/01/2009 2:06:03 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 44893	
Estimate Number : 10503	
P.O. Number :	Part Number : D2745
This Issue : 19/01/2009 S.O. No. :	Drawing Number : D2745 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : B
Previous Run : 43754	Material :
Written By :	Due Date : 30/01/2009 Qty: 200 Um: Each
Checked & Approved By : <u>JUD 09.01.20</u>	
Comment : Est C 02.03.07 Update to turn in house NG Est Rev:D 07-10-23 Removed tumbling JLM Verified By:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0750	303 Round Bar 0.750
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Comment: Qty.: 0.1007 f(s)/Unit Total : 20.1390 f(s)
 303 ROUND .75"
 Machine per Folio FA201 Material: AISI 303 SS

M106292 → 16 pcs M106633 → 76 pcs
 M107857 → 8 pcs 09/01/24
 Batch: M110166 X 132 parts
 09/01/23

162 pcs

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL
 1-Turn as per Dwg D2515
 2-Deburr

09/01/24
 09/01/23

162 pcs

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

09/01/24

162 pcs

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

J.L 09/01/25

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST 45

09/01/26 162

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 44893

Part Number: D2745

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/01/26 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

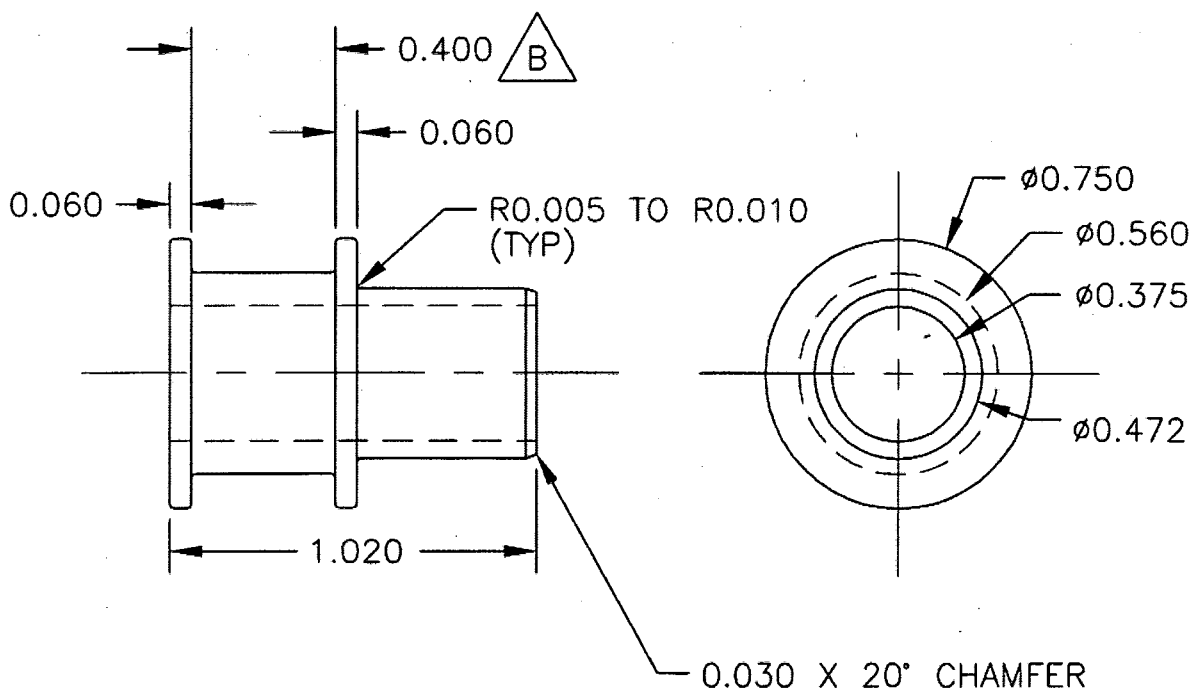


MF 09-01-26



DESIGN #A	DRAWN BY CP	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED DA	APPROVED KE	DRAWING NO. D2745	REV. B SHEET 1 OF 1
DATE 98.10.23		TITLE BUSHING	SCALE 2:1
A	98.04.16	NEW ISSUE	
B	98.10.23	DIM 0.400 WAS 0.380	

RELEASED
98.11.03 DS



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
RADIUS ALL INSIDE EDGES 0.005 TO 0.010
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 44893